

Date: Friday, 2/23/2007 1:46:59 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
 Job Number : 30922 -1  
 Estimate Number : 11125  
 P.O. Number : N/A Part Number : D34033  
 This Issue : 2/23/2007 S.O. No. : N/A Drawing Number : D3403 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : B  
 Previous Run : 30393 Material : N/A  
 Due Date : 3/24/2007 Qty: 40 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: A 05-08-31 New issue KJ/JLM  
 Est Rev: B 06-03-07 As per Rev B JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.1833 f(s)/Unit Total : 7.3320 f(s)  
 Material: AISI 303 SS Bar Ø0.750  
 (M303R0.750)  
 Identify for D3403-3  
 Batch: 103501

BC 07-02-26

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA558 & Dwg D3403  
 Folio Rev: AA Dwg Rev: B

2-Deburr

BC 07-02-26

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

BC 07-02-26

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

BC 07-02-26

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: \_\_\_\_\_

BC 07-02-26

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 30922

Part Number: D34033

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

07/02/27

Job Completion



u 07-02-27

